

Tip sent by Kent D. on 11/13/2021; verified purchaser of a Tschorn SLIMplus:

I used to use one of the competing brands of testers and one thing I always struggled with was inserting the taster into the tool holder on the CNC. The issue was that it would often jar the tester while installing it, and it would lose its calibration.

When I started using the TSCHORN I ran into the same issue, and I finally figured out what I was doing wrong.

I use to have my spindle in the position that the cutout notches on the tool holder were on the left and right position, so as a result I didn't have a good visual on how perfect my alignment was when I inserted the tool, and if it wasn't perfectly lined up that's when I was running into the jarring that was causing the tool to lose its calibration. In other words, it would be like installing an end mill tool into the spindle and sometimes it gives a loud snap noise if it's not perfectly lined up with the cutouts on the tool holder.

Now what I do is turn those notch cutouts on the spindle tool holder so they are facing me and this allows me to perfectly line up the tool holder that has the TASTER in it and that solved the problem.... it now inserts nice and smooth.

So just wanted to pass this on incase this wanted to be included in the instruction sheet.